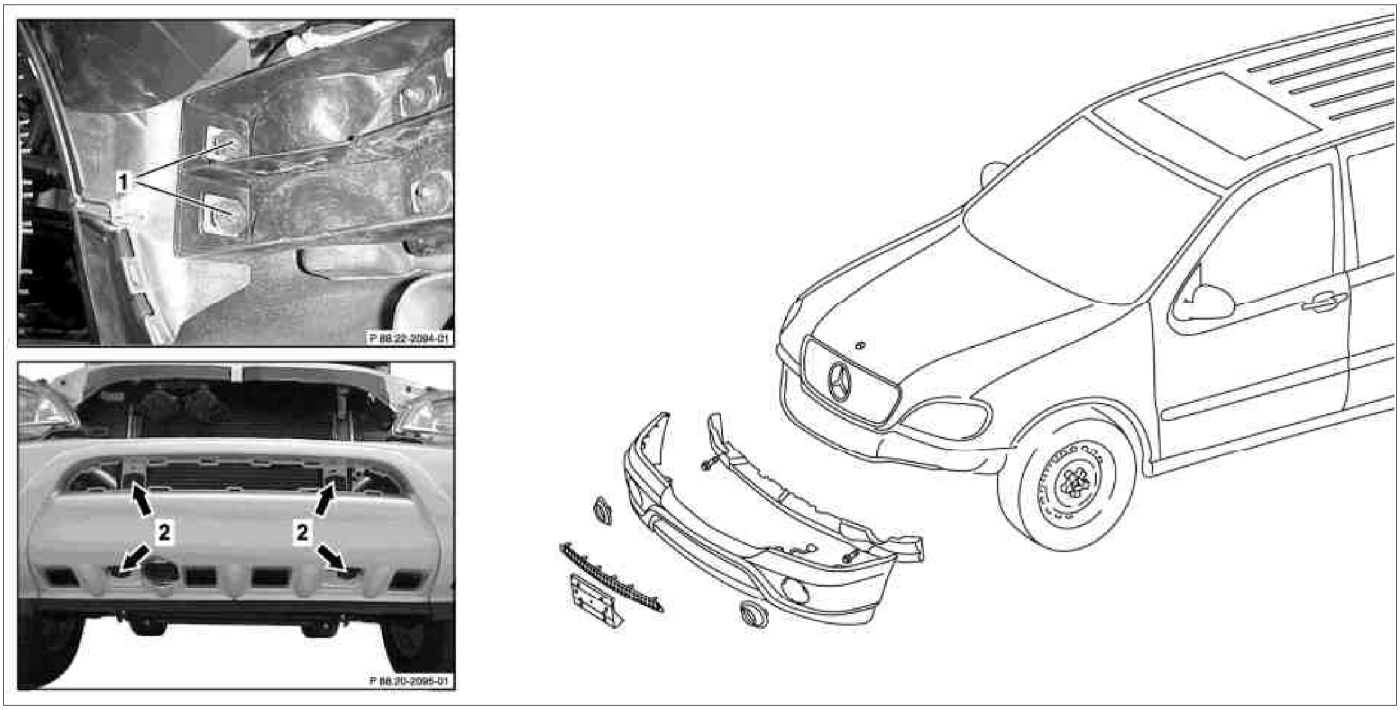
AR88.20-P-2000GI	Remove/install front bumper	5.4.99

MODEL 163.113 /128 /136 /154 /157 /172 /175 with CODE (U49) Styling package

MODEL 163.174

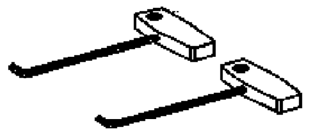


P88.20-2093-09

	Remove, Install		
1	Unscrew nuts (1)	On left and right inside of bumper. Nm	*BA88.20-P-1001-01B
2	Remove bumper grill	Do not damage bumper, bumper grate and grate mounts Loosen retainers and pull to outside Pulling hook	*140589023300
3	Remove outside temperature sensor from bumper		
4	Unscrew screw (2)	Nm	*BA88.20-P-1003-01B
5	Remove bumper toward front	Do not damage paint.	
6	Disconnect electrical connector from fog lamp/Parktronic		
7	Disconnect splash water hose	Plug splash water hose. **Installation:** Fill water reservoir.	
8	Install in the reverse order		

Nm **Bumper**

Number	**Designation**		**Model Series 163**
BA88.20-P-1001-01B	Nut, front bumper on outer mount	Nm	8
BA88.20-P-1003-01B	Nut, front bumper on frame	Nm	8



140 589 02 33 00

Hooked extraction tool